ClifRock StoneRok™ Mix



Three Components

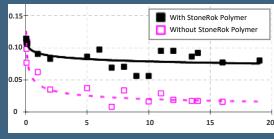
- Cementous Composite w/ Reactive
 Powders
- Blended with several fibers (including Kevlar-like fibers)
- Liquid Acrylic Polymer

Strength Data

Compressive Strength: ≈10,500 PSI Flexural Strength: ≈1,650 PSI

20 Year Durability Study

Flexural Strain to Failure (ε Modulus of Rupture)



Years (Natural Weathering)



StoneRok Material Development

- Developed over 10 month R&D Trial in collaboration with world-renowned concrete chemist, Hiram Ball using hybrid of 2 material technologies (GFRC and UHPC).
- Multi-component engineered concrete composite made from polymer enhanced, fiber reinforced, high performance concrete.
- High strength allows for a ½" panels for boulder applications and 1" masonry panels (½" thick at mortar joints) for building outdoor kitchen with no substrate.
- Originally designed for extreme water features, requiring high performance with extreme load bearing capacity under a range of environmental stresses.
- Structural aesthetic panels are joined both chemically and mechanically with StoneRok patch mix, creating monolithic rock formation.



Panel Characteristics

- 4x stronger than wet cast concrete .
- **6x times** greater tensile strength higher tensile strength creates impact resistant GFRC matrix.
- 2x-3x longer longevity than that of conventional concrete, with improved resistance to freeze/thaw, extreme heat, and weathering.
- Greater color adherence, UV stable.
- Virtually no efflorescence.
- Reduced spider cracking, with soft polymer cushion between hard particles.